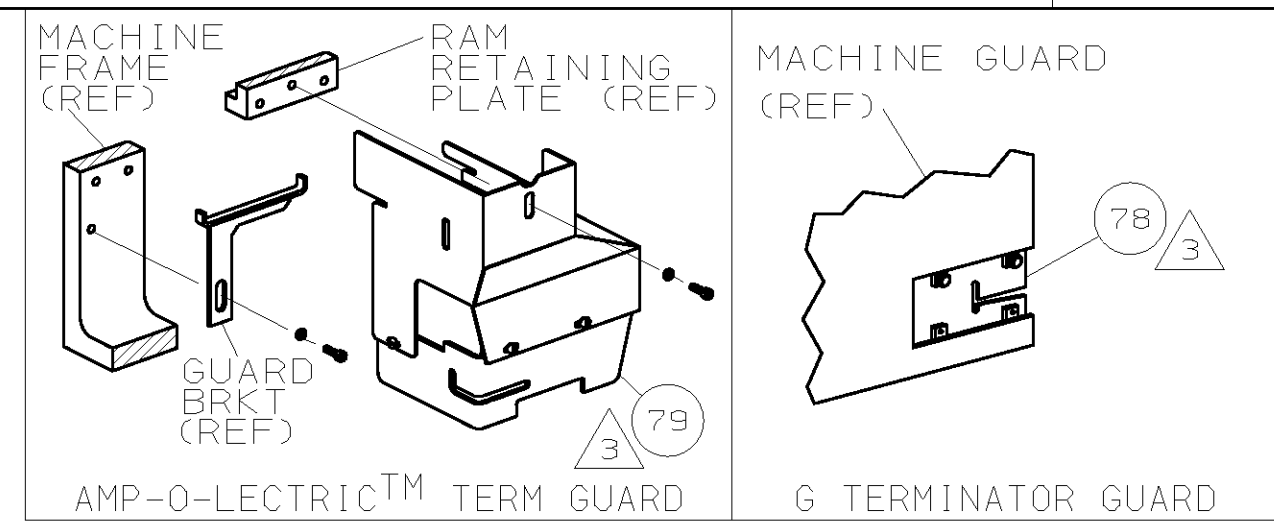


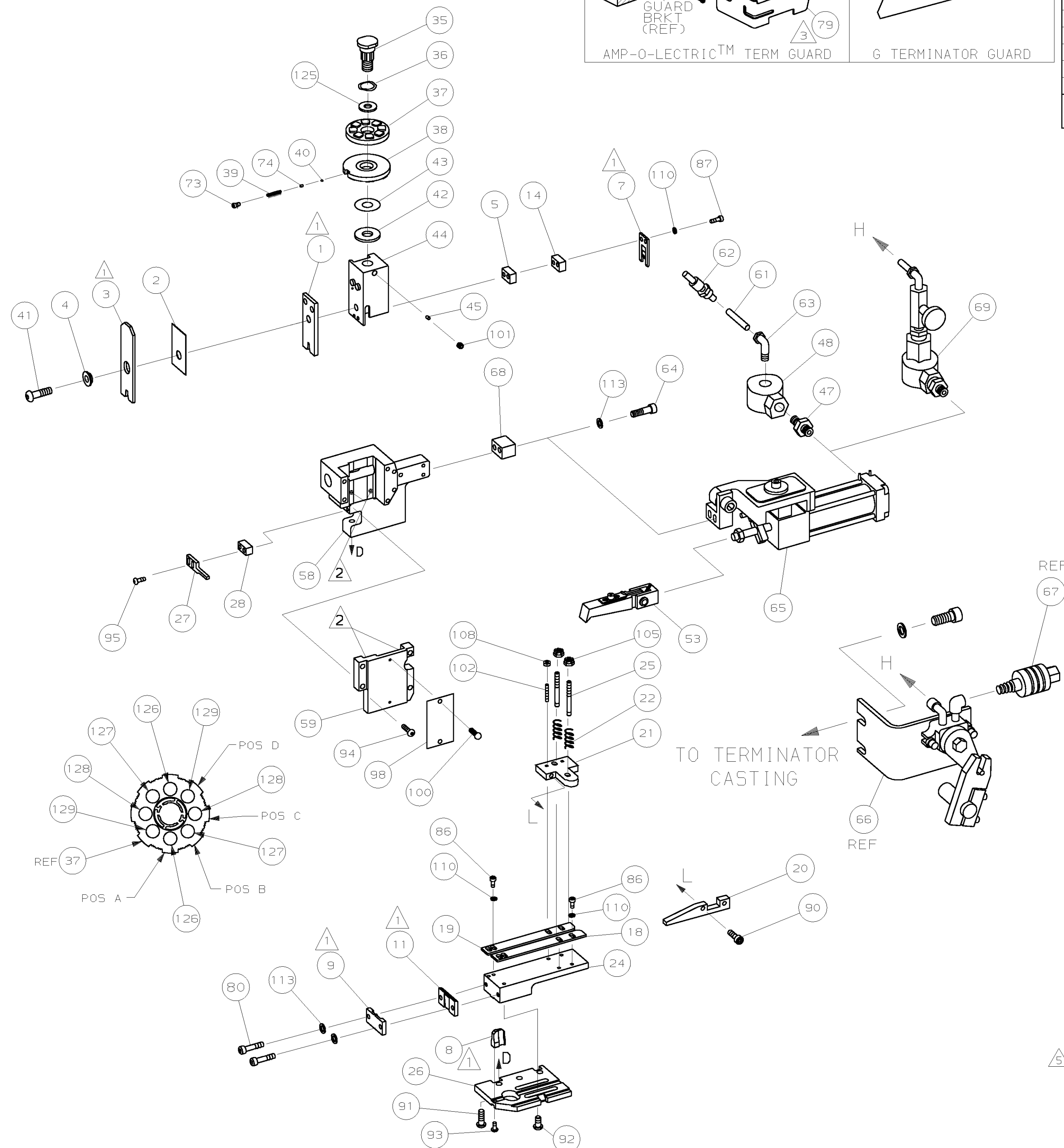
PART NUMBER	REV	FIRST USED
1385509-1	A	122500-1
1385509-2	A	565435-5



TERMINAL NAME: RING		FCI TERMINAL AMP CRIMP SPECS	
AMP PN	MFR PN	PAD LTR	CRIMP HEIGHT
1572195	AFF-1334-37	A	.103 ±.002 [2.62 ±0.05mm]
		B	.096 ±.002 [2.44 ±0.05mm]
		C	.089 ±.002 [2.26 ±0.05mm]
		D	.084 ±.002 [2.13 ±0.05mm]
WIRE	SIZE	TYPE	RANGE
	.160 [4.06mm]	F	(2)20-(1)14&(1)16
INSUL	SIZE	BOX	
	.250 [6.35mm]		
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED
.207-.224	NONE		1.306
APPL INSTRUCTION	SET UP GAGE	LAYOUT	
408-8039	458638-1	L2740	

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1				LEADMAKER & BENCH MODEL G	AIR FEED	
-2				BENCH MODEL K	AIR FEED	
1				692655-5	AIR FEED VALVE ASSY	70
REF				24042-2	VALVE, SHUT OFF	67
REF				692655-6	AIR FEED VALVE ASSY	66
1				2-460277-0	AIR FEED ASSY (2 INCH)	65
2				4-21000-0	SCR,SHC (10-32x2.00)AIR ASSY	64
-				980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
-				23238-1	QUICK DISCONNECT	62
-				27319-4	TUBING, POLY-FLO Ø.25	61
1				454220-1	CAP, RAM	59
1				453736-1	HOUSING	58
1				460680-1	FEED FINGER ASSY	53
-				22374-7	VALVE, QUICK EXHAUST	48
-				22304-1	NIPPLE, HEX 1/8 NPT	47
1				690191-1	PLUG, NYLON	45
1				455674-1	RAM	44
1				690125-1	WASHER, LAMINATED	43
1				690124-1	WASHER, RAM	42
1				7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1				23241-6	BALL, STEEL	40
1				690170-1	SPRING, COMPRESSION	39
1				690142-1	DISC, INSULATION	38
1				354777-1	WIRE DISC, PLASTIC	37
1				22480-5	WASHER, SPRING	36
1				690212-1	POST, RAM	35
1				3-690451-2	SPACER, STRIPPER	28
1				240639-1	STRIPPER	27
1				455676-2	PLATE, BASE	26
2				22354-8	DRAG, STUD	25
1				455678-1	PLATE, STRIP GUIDE	24
2				2-22281-5	SPRING, DRAG	22
1				464451-1	ARM, STOCK DRAG	21
1				464452-2	DRAG, STOCK	20
1				2-458030-8	GUIDE, STRIP (REAR)	19
1				2-458031-8	GUIDE, STRIP (FRONT)	18
1				4-240641-7	SPACER, SLUG BLADE	14
1				240644-1	PLATE, REAR SHEAR	11
1				690482-7	PLATE, FRONT SHEAR	9
1				1633059-1	ANVIL	8
1				690474-7	BLADE, SLUG	7
1				6-240641-8	SPACER, SLUG BLADE	5
1				238009-1	SPACER, BLOCK CRIMPER	4
1				1633004-2	CRIMPER, INSULATION	3
1				455888-4	SPACER, CRIMPER	2
1				456414-5	CRIMPER, WIRE	1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2				6-354778-7	PIN, WIRE DISC (.2830)D	129
2				6-354778-1	PIN, WIRE DISC (.2800)C	128
2				4-354778-7	PIN, WIRE DISC (.2730)B	127
2				3-354778-1	PIN, WIRE DISC (.2650)A	126
1				986950-1	WASHER, FLAT PRECISION	125
1				217238-1	GENERAL INSTRUCTION PACKAGE	124
1				4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
4				21024-5	WASHER, LOCK (#10)AIR ASSY	113
						112
4				21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
						109
2				21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2				21022-2	NUT, HEX 5L (8-32)DRAG STUD	105
						104
						103
2				2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1				21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2				21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1				461264-1	PLATE, IDENTIFICATION	98
						97
						96
2				2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4				2-21002-9	SCR, BHC (10-32x.75) CAP	94
1				22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4				3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3				2-22733-8	SCR, BHC (1/4-20x.62) H5G	91
4				1-21000-3	SCR, SHC (4-40x.25) DRAG	90
						89
						88
2				3-21000-0	SCR, SHC (8-32x.88) SLUG BLADE	87
4				2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
						85
						84
						82
						81
2				3-21000-8	SCR, SHC (10-32x.88) SHEAR PL	80
1				455750-8	GUARD ASSY	79
-				679532-1	INSERT, GUARD	78
						77
						76
						75
1				690603-1	SPRING, ASSIST	74
1				23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

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 DECEMBER 17, 2002
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LOC A
DIST 66

RELEASED
REVISION RECORD

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.25 3 PLC DEC ±. 4 PLC DEC ±. ANGLES ±. SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		MATL	HT TR	FIN
DR R.KNEPPER CHK 17DEC02 NAME	APP T.ELBIN REL 17DEC02 R.KNEPPER	AMP Incorporated Harrisburg, PA 17105-3608		
SCALE		DWG NO	1385509	
SHEET		REV	A	