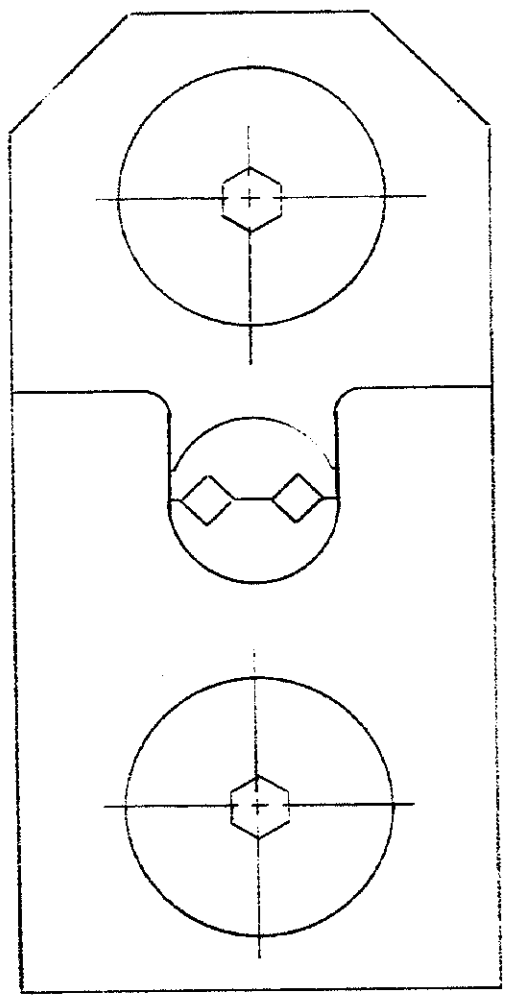

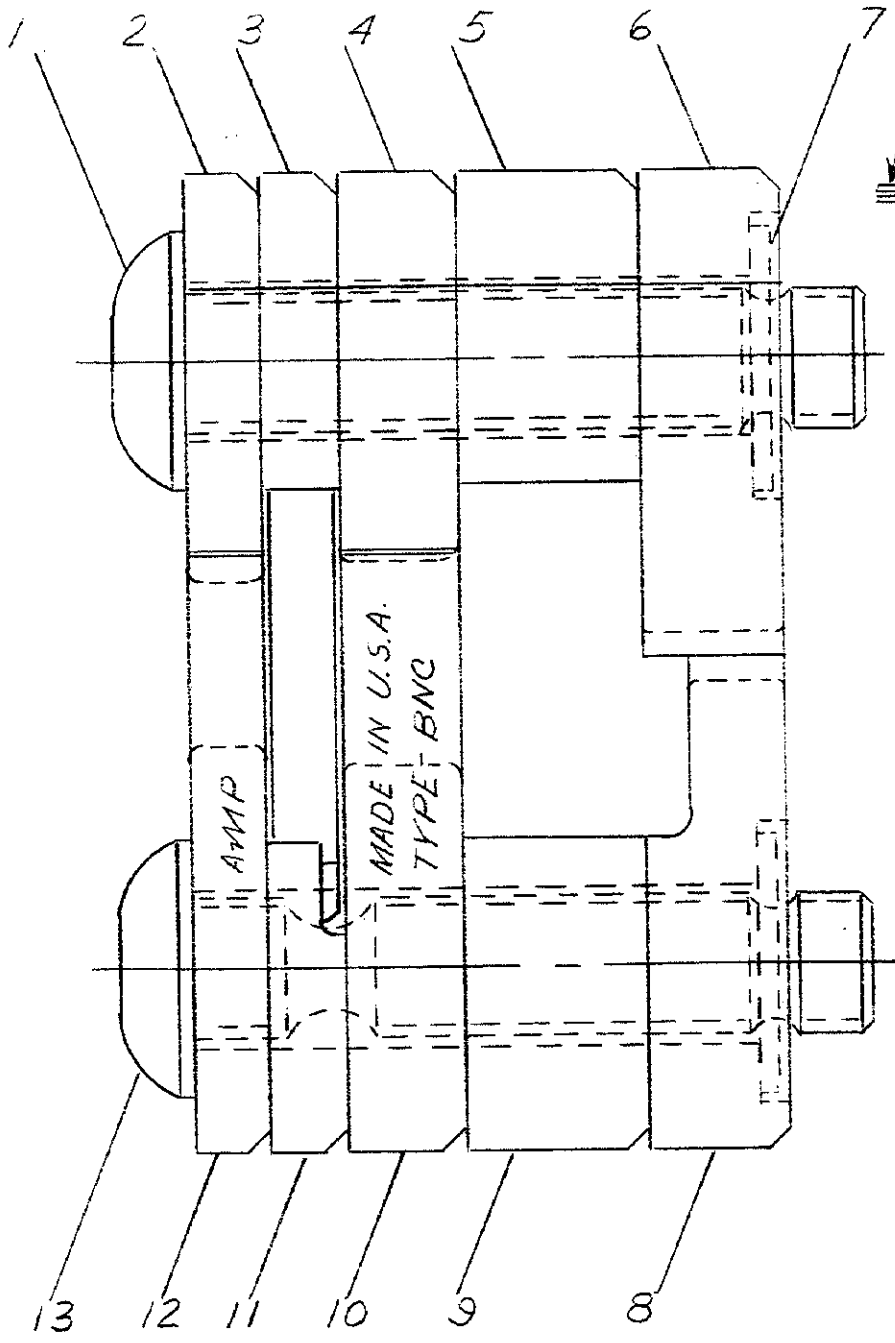

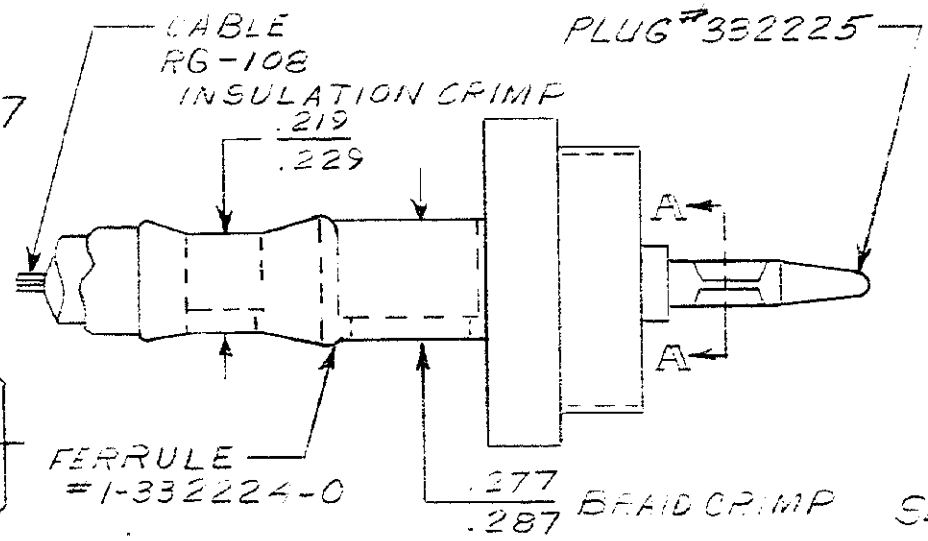

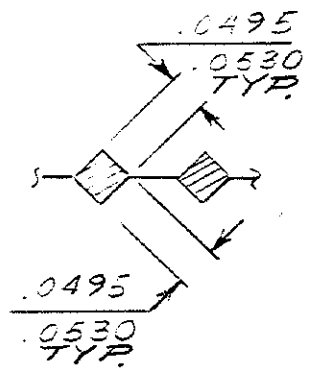

SECTION A-A
BARREL CRIMP

THE CRIMP DIMENSIONS APPLY ONLY TO THE ABOVE COMBINATIONS ON A CRIMPED PRODUCT.

METHOD OF GAGING CRIMP DIMS.

1	59590-2	SCREW - SPECIAL	13
1	1-306540-7	INDENTER - INSULATION	12
1	59589-3	SPACER	11
1	1-306542-3	INDENTER - BRAID	10
1	306192-8	SPACER - LOWER	9
1	306774	INSERT - BARREL, LOWER	8
2	1-21046-3	RING - RETAINING	7
1	306773	INSERT - BARREL, UPPER	6
1	1-306191-1	SPACER - UPPER	5
1	1-306541-3	ANVIL - BRAID	4
1	59547-3	EJECTOR	3
1	1-306539-7	ANVIL - INSULATION	2
1	1-306131-0	SCREW - SPECIAL	1

REQUIRED PER ASSEMBLY

DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO

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CUSTOMER COPY
REFERENCE ONLY

DR O.J. Hayek 3-3-66	MATERIAL AND FINISH — " —	AMP INCORPORATED HARRISBURG, PENNA.	
CHK K.J. Ingersoll 3-4-66		CLASS — " —	
DE	WIRE — RANGE — INSULATION RG-108	TYPE BNC COAXICON	
K.J. Ingersoll 3-14-66	TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'	SCALE 4-1	LOC M B NO 69708 REV A
	NAME DIE ASSEMBLY		

LTR	REVISION RECORD	DR	CHK	DATE
A	REVISED	B.S.		8-7-67

NUMBER 69708

DESCRIPTION 69708

PRINT DIST H 3

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

AMP 1253 REV 7/66

8 7 6 5 4 3 2 1

D C B A