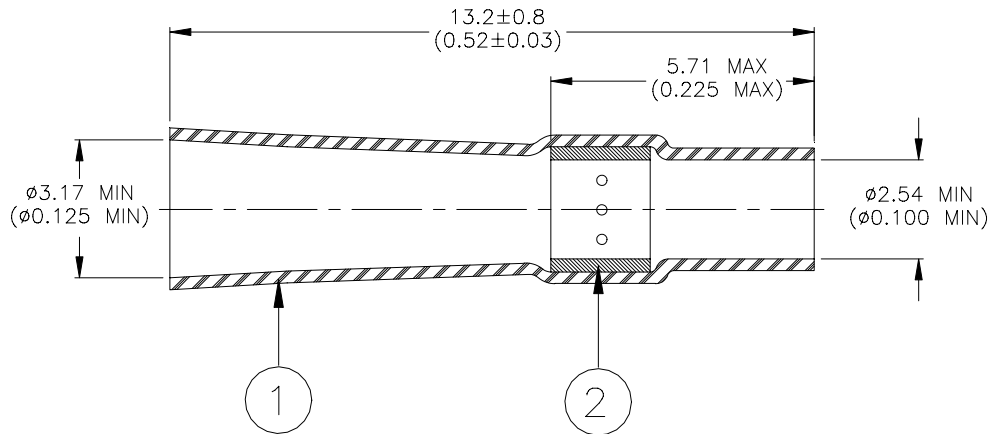


SPECIFICATION CONTROL DRAWING



MATERIALS

1. **INSULATION SLEEVE:** Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. **SOLDER PREFORM WITH FLUX:**
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silverplated wires to terminals.
Wire Accommodation:
 Jacket O.D.: 2.54 (0.100) max.
 Gauge: 26 to 22
Connector Terminal:
 Max. Diagonal: 2.54 (0.100)
 Min. Height: 5.08 (0.200)
 (If terminal has wire hole, best results are obtained if terminal is pretinned.)
2. Sleeve will recover to 1.27 (0.050) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawing:
 D-704-0036, 3.96 (0.156) centers

Raychem Interconnect <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES	TITLE: SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL (AS-4000)				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-128-0024				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D990753	REPLACES: N/A			
DRAWN BY: M. FORONDA	DATE: 06-July-00	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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