



NOTES:

1. MATERIALS

- I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
- I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sn63 RMAP PER QQ-S-571.
- I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC.
- I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.

2. A CTA-0035 ASSEMBLY CONSISTS OF 10 EACH CTA-0034 SOLDER SLEEVE WIRE TERMINATORS.

3. THESE SLEEVES ARE DESIGNED TO ATTACH TO "20 THROUGH "26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

## CONNECTOR SPECIFICATION CONTROL DRAWING

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	N/C	INITIAL RELEASE DCO# 00805	10/26/79	BYD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 BRACKETED DIMENSIONS ( ) ARE METRIC AND TOLERANCES ARE:  
 .xxx: ± \_\_\_\_\_ ( )  
 .xx: ± \_\_\_\_\_ ( )  
 Δ: ± \_\_\_\_\_

DRAWN	SA. LOPEZ	5/19/79
CHECKED	JB	9-13-79
APPROVED	<i>Blair</i>	9-13-79
APPROVED	<i>BYD</i>	10/24/79
APPROVED		

**Raychem**  
RAYCHEM CORPORATION  
 300 CONSTITUTION DRIVE  
 MENLO PARK, CALIFORNIA 94025

TITLE SOLDER PAK ASSEMBLY DOUBLE SEAL, 100 CENTERS - 10 SLEEVES  
 TEMP RATING 125 °C(Sn63)MTC100 SERIES

If this document is printed it becomes uncontrolled.  
 Check with the web for latest revision.

DO NOT SCALE THIS DRAWING

PROJECT	6448 - 7055	SIZE	<b>B</b>	CODE IDENT	NO. 06090	DWG. NO.	<b>CTA-0035</b>	
		WEIGHT			SHEET	1	OF	1