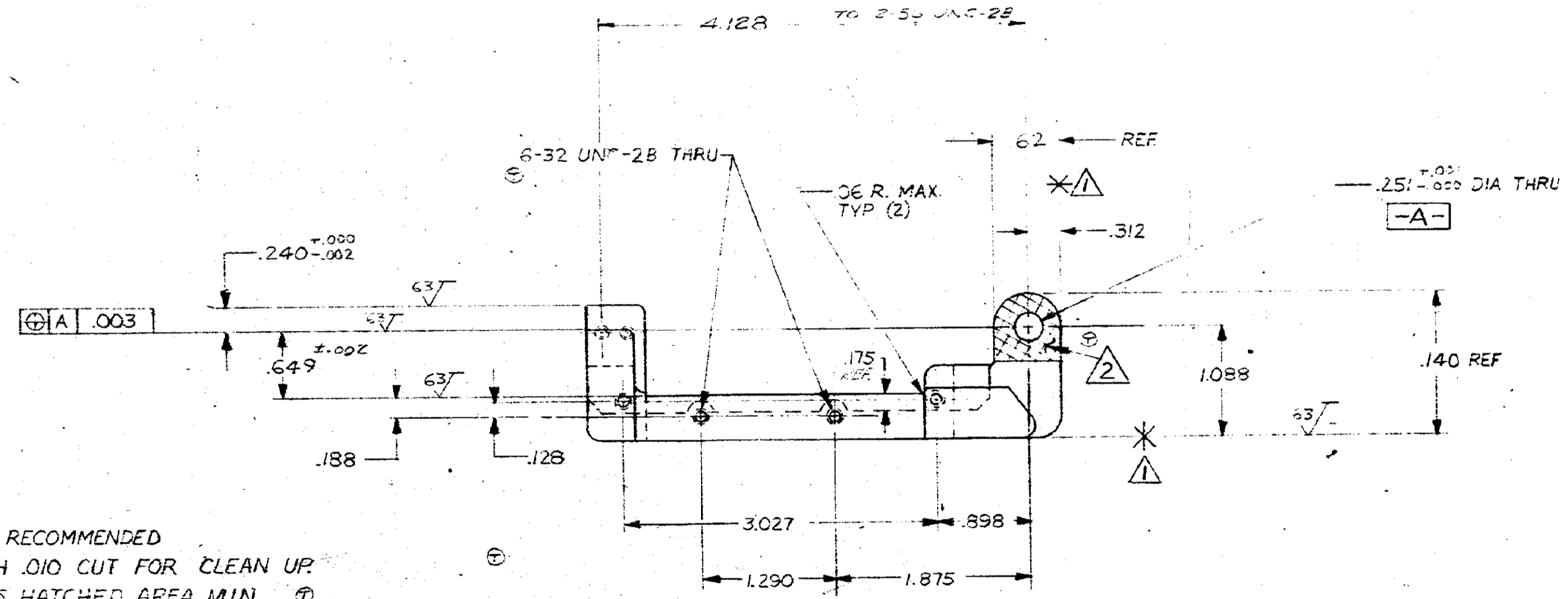


229464-1 AS SHOWN
 229464-2 SAME AS -1 LESS PLATING
 INACTIVE 1-229464-3 IN PROCESS GR. \triangle
 INACTIVE 9-229464-4 IN PROCESS MILL FOR .187 & .078 DIMS.
 INACTIVE 9-229464-5 SAME AS -1 LESS .251 HOLE, DEBURRING & PLATING.



\triangle SURFACES MARKED (*) ARE RECOMMENDED LOCATING SURFACES WITH .010 CUT FOR CLEAN UP.
 \triangle HOLD .187 ±.001 IN CROSS HATCHED AREA MIN. \oplus

THIS DRAWING IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT YOU WILL NOT DISCLOSE OR REPRODUCE IT IN ANY MANNER WITHOUT THE WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA. DIMENSIONS IN INCHES DO NOT SCALE PRINT.

9-3 & 9-5 INACTIVE &		J	REMOVED BY AREA F-S	S-563	Ca	7/9/52	UNLESS OTHERWISE SPECIFIED REMOVE BURRS, BREAK SHARP EDGES .015 R. MAX. DECIMALS: .001 & .02, .000 & .005, .0000 & .0005 ANGLES: 90° & 30°	125
T REV PERECN S 1099	5/10/52	H	ADD .175 DIM. IN AREA G	S-552	Ca	5/2/52	MATERIAL MAKE FROM 229475-1	J.D. DAVIS 5/10/52
S ADD 9-5 NAR CR-65	5/10/52	G	ADDED VIEW AREA H-7	S-533	Ca	5/2/52	HEAT TREAT H	C. C. 7/11/52
R 115 REF 2 4 4	5-766	F	REM. 6-32 FROM 3-56	S-531	Ca	5/2/52	COATING OR PLATING 112-157	AMP INCORPORATED HARRISBURG, PENNA.
R ADDED 9-3 9-4	PA	E	ADDED MIN. THD. (2) 6-32	S-498	Ca	5/2/52	TERMINAL FIRST USED 229378	AA 6 229464
P REMOVED 140 ADD 4-28	S-719	D	078 .015 WAS .059	S-484	JDD	5/2/52	TYPE NAME WIRE COMB SUPPORT-LH-MACH	
REMOVED TAPPED HOLE		C	TO NOTE 2-CHG'D SHAPE	S-472	Ca	5/2/52	SCALE 1:1	
N AND RELATED DIMS G-7	S-697	B	ADD SPOTFACE AREA D-S	S-472	Ca	5/2/52		
DIM. .115 REF & NS. 125 F-S		A	CHG. .068 ±.002 TO .058 ±.002	S-449	MLM	5/2/52		
M ADDED PLE TO 175	S-678	A	ADD .18 X .18 HOLE	S-422	Ca	5/2/52		
L 649 ± .002 WAS 647 ± .003	S-648	LTR	REDDRAWN & REDESIGNED TO MAKE FROM CASTING					
K RUSC 229464-2	S-603		REVISION RECORD					