



RECOMMENDED P.C. BOARD LAYOUT

- TAB-HOUSING ASSEMBLY MATES WITH TYCO P/N, SEE TABLE.
- TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.D.G.-F. COLOR; GREEN.
- DIRECT MOLDING OR REWORKED STANDARD PART IS THE OPTION (BY GRINDING A .023±.007 DP X .218±.015 WIDE GROOVE THROUGH THE BASE AS SHOWN) OF TYCO INC., AND IS DEPENDENT UPON QUANTITIES ON PURCHASE ORDER.
- IF OPTION IS EXERCISED, PORTIONS OF CONTACTS WILL BE VISIBLE IN THE GROUND SURFACE. THIS SURFACE MUST BE SMOOTH & FREE OF BURS & SHORTS BETWEEN CONTACTS.
- POST TO BE SOLDER DIPPED. CONN. MUST MEET REQUIREMENTS OF TYCO SPEC 109-11-1.
- CONTACT MATL.; GILDING METAL. .000015 GOLD OVER .000030 NICKEL.
- CONTACT MATL.; GILDING METAL. .000030 GOLD OVER .000030 NICKEL.
- TOLERANCE NON CUMULATIVE.
- FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
- CUT OUT FOR KEYING BOSS, LOCATED WHERE REQD. (OPTIONAL)

1-582151-5	.0625	△	.120	4.164	4.470	41	582758-3
3-582307-1	.0625	△	.120	4.764	5.070	47	582758-2
3-582307-1	.0937	△	.150	4.764	5.070	47	582758-1
MATES WITH	P.C. BD. THK.	FINISH	C	B	A	NO. OF CONT.	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005 [0.13]	4 PLC ± -	ANGLES ± -		
MATERIAL	FINISH	SEE TABLE	WEIGHT	—	SIZE	A1	CAGE CODE	DRAWING NO	RESTRICTED TO
						00779	582758		

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV L