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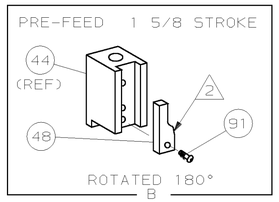
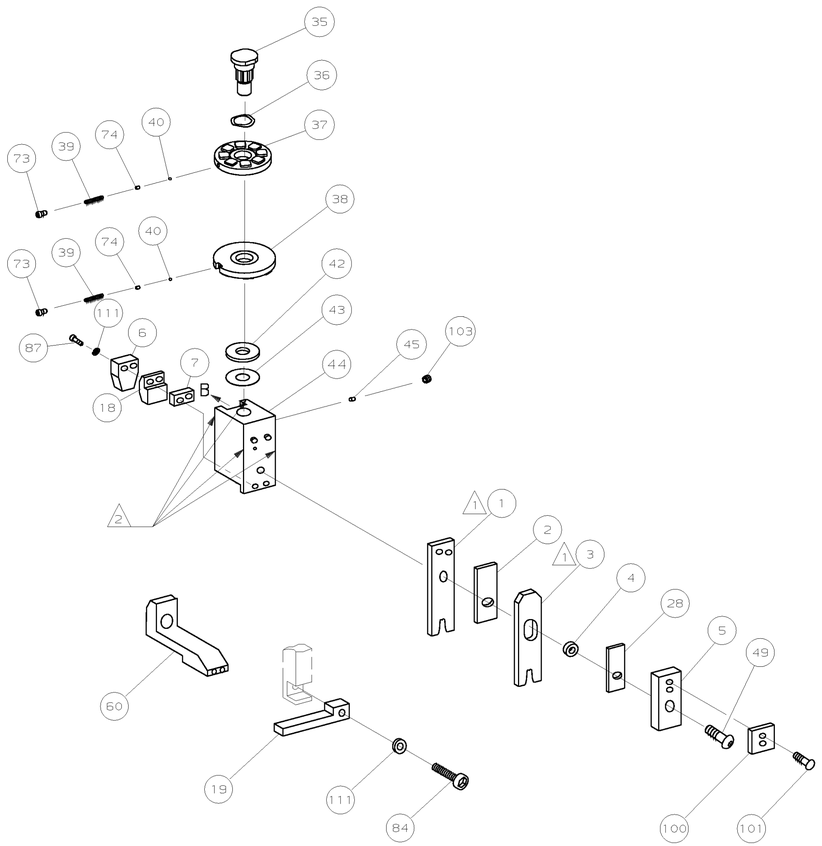
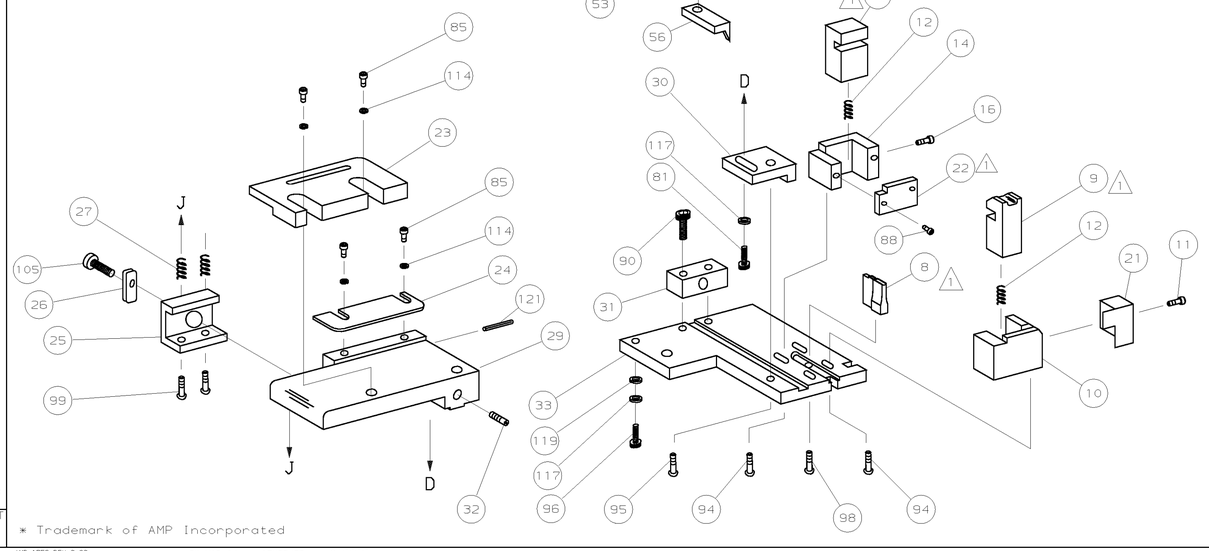




NOTES:

1. RECOMMENDED SPARE PARTS.
2. GREASE WEEKLY.



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QTY	PART NO	DESCRIPTION	ITEM NO
			124
			123
			122
1	4-21028-0	PIN,SLT SPR(.093ø×.75)ST GUIDE PL	121
			120
1	21899-2	WASHER,FLAT(NO.10) S.G. ADJ. BLOCK	119
			118
2	21024-5	WASHER,LOCK(NO.10)ADJ BLOCK	117
			116
			115
4	21024-2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	114
			113
2	21024-4	WASHER,LOCK(NO.8)DEPRESSOR	112
REF	21024-4	WASHER,LOCK(NO.8)STRIPPER	111
			110
			109
			108
			107
			106
1	22353-8	SCR,SHLD(.187ø×.25)DRAG LEVER	105
			104
1	21009-2	SCR,SKT SET(1/4-20×.25LOC-WEL)RAM	103
			102
2	21017-1	SCR, DRIVE (#2 × .125)	101
1	819347-1	PLATE, ID	100
2	5-21006-6	SCR,SET,10-32 X .75	99
1	22733-8	SCR,BHC(8-32×.38LOC-WEL)ANVIL	98
			97
1	3-21000-8	SCR,SKT CAP(10-32×.88)MOUNTING	96
1	2-21002-7	SCR,BHC(10-32×.50)SG ADJ BLOCK	95
4	2-21002-2	SCR,BHC(8-32X.50)	94
			93
			92
1	1-21002-7	SCR,BHC(6-32×.50)CAM	91
2	2-21000-7	SCR,SKT CAP(8-32×.50)SCR BLOCK	90
			89
2	1-21000-8	SCR,SKT CAP(6-32X.25)R SHEAR PLATE	88
2	2-21000-8	SCR,SKT CAP(8-32×.62)DEPRESSOR	87
1	2-21002-1	SCR,BHC(8-32×.38)FEED FINGER	86
4	1-21000-3	SCR,SKT CAP(4-40×.25)F STRIP GUIDE	85
REF	2-21002-1	SCR,BHC(8-32×.38)STRIPPER	84
			83
			82
1	3-22603-1	SCR,HEX HD(10-32×.38)SG ADJ BL	81
			80
			79
			78
2	463310-7	BLADE, STRIPPING (#24) ⚠1	77
			76
			75
2	690603-1	SPRING, ASSIST	74
2	23030-1	SCR,SKT CAP(6-32×.25)CP DISC	73
			72
			71
			70
			69
			68
			67
			66
			65
			64
			63
			62
			61
REF	469484-2	STOP, WIRE	60

QTY	PART NO	DESCRIPTION	ITEM NO
1	679904-1	PAWL, FEED	56
			55
			54
			53
			52
			51
			50
			49
1	690602-6	CAM, PRE FEED 1.62 STROKE	48
			47
			46
1	690191-1	PLUG, NYLON	45
1	455673-1	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	690124-1	WASHER, RAM	42
			41
2	23241-6	BALL, STEEL	40
2	690170-1	SPRING, COMPRESSION	39
1	690142-1	DISC, INSULATION	38
1	5-690692-9	DISC, WIRE	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
			34
1	462544-1	PLATE, BASE SPECIAL	33
1	690432-3	SCREW, ADJUSTMENT	32
1	462543-1	BLOCK, SCREW SPECIAL	31
1	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1-844048-0	PLATE, STRIP GUIDE	29
1	455888-8	SPACER, FRONT SHEAR DEP	28
2	1-22284-0	SPRING, DRAG	27
1	240793-1	LEVER, DRAG RELEASE	26
1	240792-1	DRAG, STOCK	25
1	690438-1	GUIDE, STRIP (REAR)	24
1	690487-1	GUIDE, STRIP (FRONT)	23
1	1-690691-1	PLATE, REAR SHEAR ⚠1	22
1	463756-1	GUIDE, SCRAP	21
			20
REF	462615-1	STRIPPER	19
1	2-690518-4	HOLDER, TERMINAL	18
			17
1	690461-1	STOP, SHEAR (REAR)	16
			15
1	681023-1	HOLDER, SHEAR (REAR)	14
1	690463-1	SHEAR, FLOAT (REAR)	13
2	5-22280-0	SPRING, SHEAR	12
1	690461-2	STOP, SHEAR (FRONT)	11
1	462548-1	HOLDER, SHEAR (FRONT)SPECIAL	10
1	462547-1	SHEAR, FLOAT (FRONT)SPECIAL ⚠1	9
1	3-690512-4	ANVIL ⚠1	8
1	240641-1	SPACER, DEPRESSOR (REAR)	7
1	690468-2	DEPRESSOR, SHEAR (REAR)	6
1	462838-1	DEPRESSOR, SHEAR (FRONT)SPECIAL	5
1	238011-7	SPACER, TUBULAR	4
1	8-456135-3	CRIMPER, INSULATION ⚠1	3
1	455888-6	SPACER, CRIMPER	2
1	456401-3	CRIMPER, WIRE ⚠1	1

QTY	PART NO	DESCRIPTION	ITEM NO

REMARKS	NO	REV
	TO APPLY TERMINAL SPEC 114-25038	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

VISIBLE	CRIMPING DATA			APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	104480
A	.030	26		
B	NOT	USED		
C	.036	22		
D	.032	24		

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.042	F	.250	AI -
INSUL	.062	0		

WIRE RANGE	INSULATION RANGE	MACHINE NO
26-22	.025-.060	463345-1

REMARKS

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SIMILAR TO 567298

LTR	REVISION RECORD	APP	DATE
M	ECN 0150-0369-04	TE	3-04
L1	ECN 0150-1463-02	TE	11-02
L	ECN 0150-0846-01	TE	8-01
K	0150-0865-00	CE	DEC00
J	0150-0702-00	TE	10-00
H	0150-8071-97	TB	10-97
G	0150-8036-97	TB	10-97
F	0150-7841-97	TB	07-97
E	0150-7654-97	TB	4/97
D1	0150-7486-97	TB	1-97
D	0150-6878-96	CE	5-96
C	0150-6749-96	CE	3-96
B	ECN 0150-6101-95	TB	4-95
A	0150-5997-95	CE	3-95
01	ECN A-186089		

SET UP GAGE – 10-1 L1316

DR 9/29/88 J.HERRINGTON | APP11-23-88 A.CHECKER | CHK11-22-88 C.ERISMAN | REL11-25-88 P.DIETRICH

AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 466981-1 | REV M

NAME AMPOMATIC STRIPPER CRIMPER APPLICATOR

SIDE FEED (CRIMP SNAP-IN RECPT)

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO

DIST 66