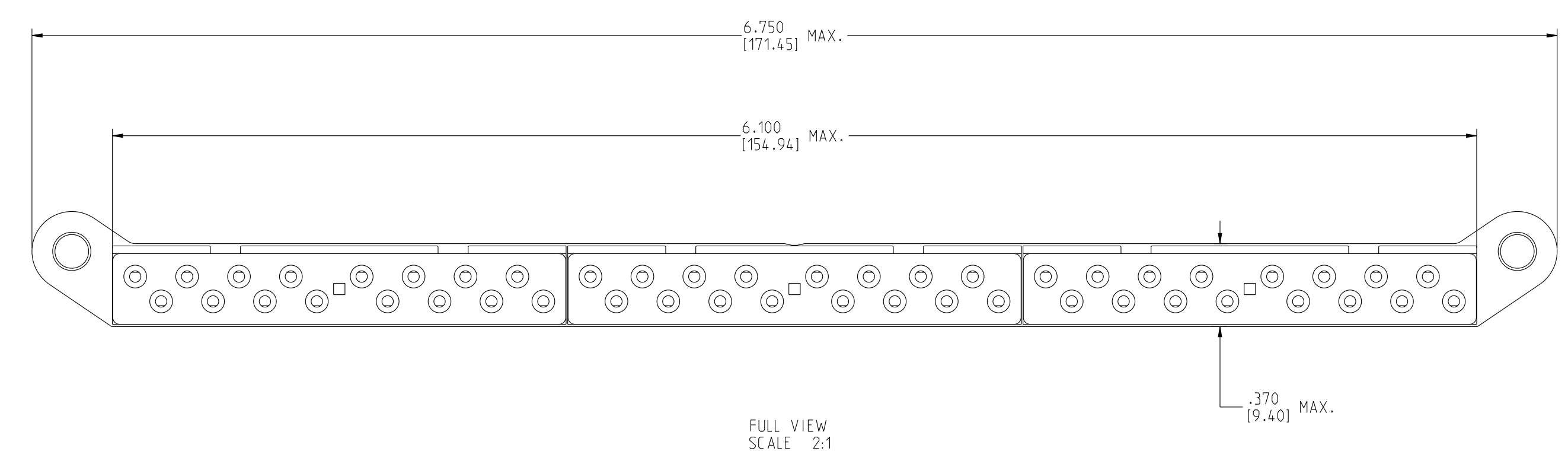
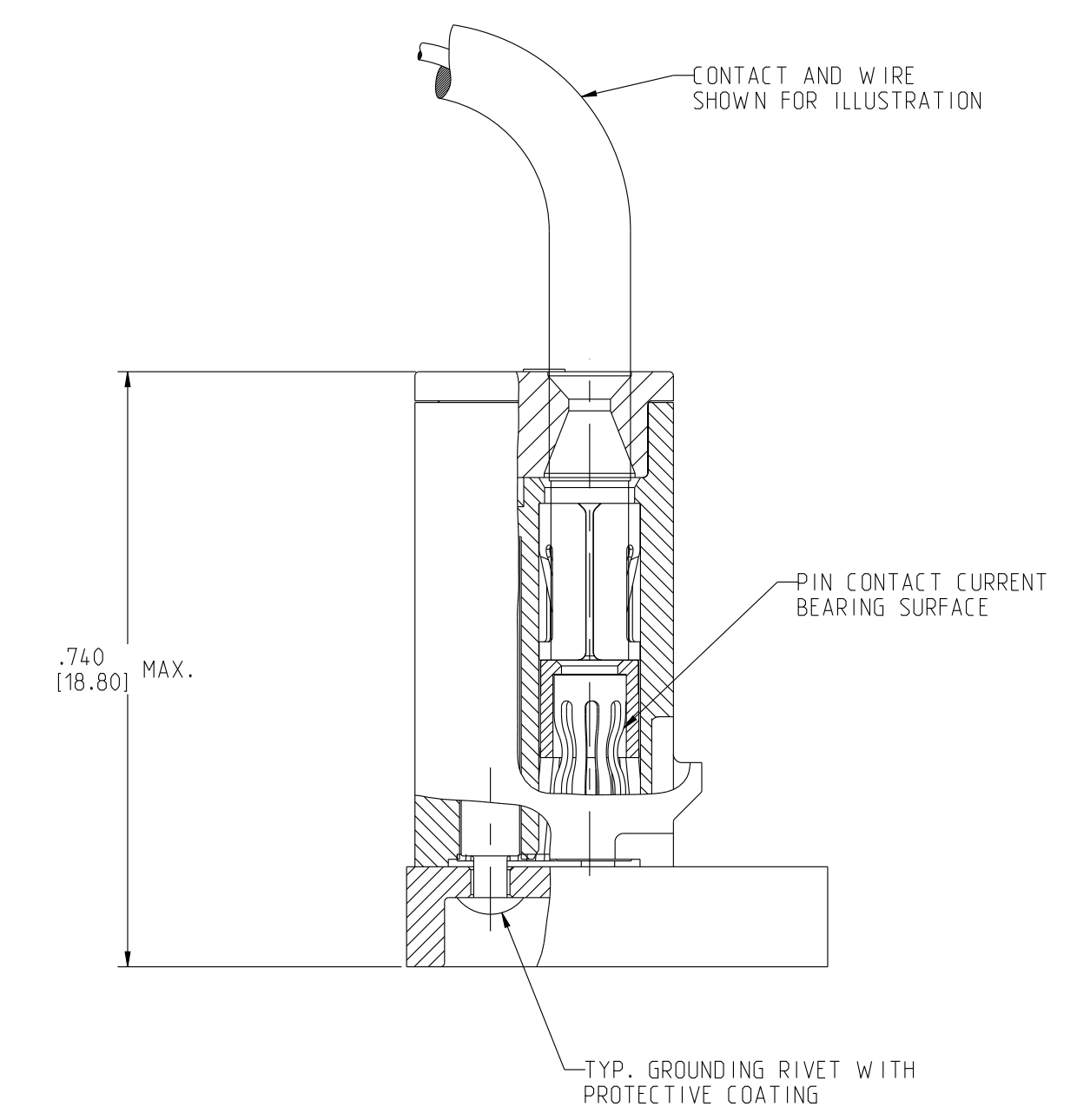


2X Ø.148 [3.76]
 Ø.004 [0.10] A B C

S280W601-116
 RBGP48-116N
 09922 - ZZ YR WK
SOURIAU

CUSTOMER PART NO.,
 SOURIAU CATALOG NO.,
 CAGE NO., DATE CODE,
 AND NAME INK STAMPED.
 COLOR WHITE.

CATALOG NO. RBGP48-116N SHOWN



FULL VIEW
 SCALE 2:1

F	REVISED PER ECN 12046	RSK	SDH
E	REVISED PER ECN 7622	SDH	SDH
REV	DESCRIPTION	BY	CHKD
		DATE	DATE

DRAWING TITLE
GROUND BLOCK, RACK AND PANEL MOUNTING
 CAT. NO. **RBGP48-116 (SEE TABLE)**

CAGE NO: 09922 SIZE: D

CUSTOMER

SOURIAU

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INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994.

DRAWN: RSK 07-16-13
 CHKD: SDH 07-16-13
 DSGN: FDH 03-01-03
 MFG: DH 07-16-13
 QC: BB 07-16-13

DRAWING SCALE: 5:1

DRAWING NO. REV
 SE95203 F

1 OF 2

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PERFORMANCE CHARACTERISTICS

MECHANICAL:

MAGNETIC PERMEABILITY: ALL MATERIALS DO NOT EXHIBIT A RELATIVE MAGNETIC PERMEABILITY OF GREATER THAN 2 IN ACCORDANCE WITH MIL-STD-1344, METHOD 3006.

MAINTENANCE AGING: IN ACCORDANCE WITH MIL-STD-1344, METHOD 2002.

CONTACT INSERTION FORCES: 10 LBS [44.4N] MAX., IN ACCORDANCE WITH MIL-STD-1344, METHOD 2002.

CONTACT SEPARATION FORCES: 2.0 OZ [0.56N] MIN., IN ACCORDANCE WITH S280W601, PARA. 4.6.17.

CONTACT RETENTION: 20 LBS [88.9N] MIN., IN ACCORDANCE WITH MIL-STD-1344, METHOD 2007. AXIAL DISPLACEMENT DOES NOT EXCEED .012 [0.30].

PROBE DAMAGE: IN ACCORDANCE WITH S280W601, PARA. 4.6.12.

INTERNAL CONTACT DURABILITY: 100 CYCLES OF MATING AND UNMATING TO DEPTH OF MECHANICAL AND ELECTRICAL ENGAGEMENT IN ACCORDANCE WITH S280W601, PARA. 4.6.13.

OVERSIZE PIN CONTACT PROTECTION: GROUND BLOCK DESIGNED TO PREVENT ENTRANCE OF AN OVERSIZE TEST PIN OF Ø.077 [1.78] IN ACCORDANCE WITH S280W601, PARA. 4.6.15.

CONTACT WALKOUT: IN ACCORDANCE WITH S280W601, PARA. 4.6.16.

ENVIRONMENTAL:

SALT SPRAY: 48 HOURS IN ACCORDANCE WITH MIL-STD-1344, METHOD 1001, TEST CONDITION B.

VIBRATION (RANDOM): IN ACCORDANCE WITH MIL-STD-1344, METHOD 2005, TEST CONDITION V, LETTER E.

MECHANICAL (IMPACT) SHOCK: IN ACCORDANCE WITH MIL-STD-1344, METHOD 2004, TEST CONDITION A.

THERMAL SHOCK: IN ACCORDANCE WITH MIL-STD-1344, METHOD 1003, TEST CONDITION A, EXCEPT STEPS 2 AND 4 ARE 2 MINUTES MAX. DURATION. TEMPERATURE EXTREMES FOR STEPS 1 AND 3 ARE -65°C +0°/-5°C TO +125°C +5°/0°C [-85°F +0°/-9°F TO +257°F +9°/0°F].

TEMPERATURE LIFE: 125°C +5°/0°C [+257°F +9°/0°F] FOR 1000 HOURS IN ACCORDANCE WITH S280W601, PARA. 4.6.10.

ELECTRICAL:

CONTACT RESISTANCE: IN ACCORDANCE WITH MIL-STD-1344, METHOD 3004, SIZE 16-20: 45 MILLIVOLTS MAX., AT 7.5 AMPS WITH 20 AWG SILVER PLATED WIRE.

LOW LEVEL CONTACT RESISTANCE: IN ACCORDANCE WITH MIL-STD-1344, METHOD 3002, SIZE 16-20: .009 OHMS MAX., WITH 20 AWG SILVER PLATED WIRE.

VOLTAGE STABILITY: 4 MILLIVOLT MAX. DIFFERENCE BETWEEN RECORDED HIGHEST AND LOWEST POTENTIAL DROP VALUES IN ACCORDANCE WITH S280W601, PARA. 4.6.14.

NOTES: UNLESS OTHERWISE SPECIFIED

- GROUNDING BLOCK ACCOMMODATES PIN CONTACTS PER MIL-C-39029/1-101, WITH A WIRE RANGE OF 24-22-20 AWG. USE INSERTION/REMOVAL TOOL PER MIL-I-81969/14C-11.

MATERIAL:

STRAIN RELIEF GROMMET: SILICONE RUBBER, COLOR RED.

GROMMET BONDING: EPOXY

GROUNDING MODULE BODY: GLASS FORTIFIED THERMOPLASTIC UL94V-0, COLOR BLUE

GROUNDING PLATE: ALUMINUM ALLOY PER QQ-A-200

GROUNDING RIVETS: ALUMINUM ALLOY.

GROUNDING SOCKET CONTACTS: BERYLLIUM COPPER.

CONTACT RETENTION CLIPS: BERYLLIUM COPPER.

SOCKET CONTACT SLEEVES: THERMOPLASTIC, LIQUID CRYSTAL POLYMER.

PROTECTIVE COATING: POLYURETHANE, COLOR OPTIONAL.

FINISH:

GROUNDING PLATE: SEE TABLE.

GROUNDING SOCKET CONTACTS: 50 MICRO INCHES [1.27 MICRONS] MIN. NICKEL ALL OVER, PIN CONTACT CURRENT BEARING SURFACE OVER PLATED WITH 50 MICROINCHES [1.27 MICRONS] MIN. HARD GOLD.

ESTIMATED CONNECTOR WEIGHT: 40 GRAMS [1.41 OZ]

CATALOG NO. DESCRIPTION TABLE		
CATALOG NO.	CUSTOMER PART NO.	GROUNDING PLATE FINISH
RBGP48-116	---	CHROMATE CONVERSION COATED PER MIL-C-81706, CLASS 3, METHOD C, COLOR GOLD [REF: ALODINE 1200]
RBGP48-116N	S280W601-116	NICKEL PLATED PER MIL-C-26074, CLASS 3, GRADE B, (500 MICROINCHES [12.7 MICRONS] MIN.)

LINEAR MEASURE:		DRAWING TITLE GROUND BLOCK, RACK AND PANEL MOUNTING																													
THIRD ANGLE PROJECTION		CAT NO.: RBGP48-116 (SEE TABLE)																													
TOLERANCES UNLESS OTHERWISE SPECIFIED		CAGE NO: 09922	SIZE: D																												
NO. OF PLACES	INCH (mm)	<table border="1"> <tr> <td colspan="2">CUSTOMER</td> <td colspan="2">SOURIAU</td> </tr> <tr> <td>ONE PLACE</td> <td>±.1 [±3]</td> <td>DRAWN: RSK 07-16-13</td> <td>CHKD: SDH 07-16-13</td> </tr> <tr> <td>TWO PLACES</td> <td>±.02 [±0.51]</td> <td>DSGN: FDH 03-01-03</td> <td>MFG: DH 07-16-13</td> </tr> <tr> <td>THREE PLACES</td> <td>±.010 [±0.25]</td> <td>QC: BB 07-16-13</td> <td>DRAWING NO. REV</td> </tr> <tr> <td colspan="2">ANGLES ±1°</td> <td colspan="2">DRAWING SCALE: 4:1</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">SE95203 F</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">WWW.SOURIAU.COM</td> </tr> </table>		CUSTOMER		SOURIAU		ONE PLACE	±.1 [±3]	DRAWN: RSK 07-16-13	CHKD: SDH 07-16-13	TWO PLACES	±.02 [±0.51]	DSGN: FDH 03-01-03	MFG: DH 07-16-13	THREE PLACES	±.010 [±0.25]	QC: BB 07-16-13	DRAWING NO. REV	ANGLES ±1°		DRAWING SCALE: 4:1				SE95203 F				WWW.SOURIAU.COM	
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INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994.	2 OF 2		PRO-E																												

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