

APPLICATOR PARTS LIST

TYPE

LENGTHWISE

**CONTACT
RIGHT HAND**

**AMP INCORPORATED
HARRISBURG, PENNA.**

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NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	453915-5	42				TO APPLY TERMINAL				485047-1-R
2	INS. CRIMPER REVERSE	1	811794-3	43				WIRE SIZE	CRIMP HEIGHT			
3	ANVIL WIRE	1	465274-4	44	HOLD DOWN	1	471716-8	22	.043			
4	ANVIL INS.	1	455402-1	45				20	.045			
5	SHEAR BLADE	1	455032-1	46				18	.051			
6	REAR SHEAR PLATE	1	385013-4	47				CRIMP	SIZE	TYPE	FEED	
7	SHEAR BLADE SPACER	2	370709	48	TERMINAL STOP	1	810496	WIRE	.070	F		
8	FRONT SHEAR PLATE			49				INSUL.	.110	O	416	
9	REAR ANVIL SPACER PLT.			50				INSULATION RANGE	WIRE RANGE			
10	FRONT ANVIL SPACER PLT.			51				.040-.070	22-18			
11	TOOL SPACER	1	371220	52				EXPLODED VIEW				
12	CRIMP SPACER	1	370691	53				A-6000	A-6000-9 5-10			
13	FRONT STRIP GUIDE	1	472438-7	54				REMARKS:	CONTACT BENT			
14	REAR STRIP GUIDE	1	371584	55					DOWN 90°			
15	RAM	1	471911	56								
16	TOOL HOLDER			57								
17	ADJ. CRIMP MOUNT ASSY. Δ	1	465392-9	58								
18	ADJ. BLOCK			59								
19	APPLICATOR MOUNT	1	452133-1	60								
20	BASE PLATE			61								
21	BASE BLOCK			62								
22	STRIP GUIDE PLATE			63								
23	ANVIL HOLDER			64	1" AIR FEED ASSY	1	690021-1					
24	AUX. ANVIL HOLDER			65	TENSION ADJ. PLATE	1	374999					
25	STRIPPER	1	389113	66	2" DIA. PEEK SUPPORT							
26	STRIPPER MOUNT	2	379613	67								
27	RETAINER PLATE	2	372251	68								
28	STRIPPER MOUNT BRACKET			69	MOUNT-BENDING TOOL	1	455403-1					
29	STRIPPER BUSHING			70	BENDING TOOL	1	455404-1					
30	STOCK DRAG SKATE	1	801936-2	71	SCREW, SOC HD CAP 4-40 X 1/8 L6	2	721000-9					
31	STOCK DRAG HANDLE	1	389112	72								
32	STOCK DRAG STUD	2	370583	REV.	0 RCL REVISION RECORD 5-21-71	DATE	BY	ECN				
33	STOCK DRAG SPRING 1/4	2	1-23847-0	A	REV PER ECN	10-5-71	DAK	L8572				
34	STOCK DRAG ADJ. SCREW	2	372997	B	REV PER ECN	3-30-73	TC	W-L-9616				
35	FEED FINGER HOLDER			B1	INACTIVE	2-24-71	TC	B M1983				
36	FEED FINGER	1	375635	B2	OBOLETE PER ECN	3/84	TS	B-16-R-64				
37	FEED FINGER TIP	1	375838-1	C	0150-1448-04	NOV04	TS					
38	FEED FINGER SPACER											
39	BASE CASTING	1	570238									
40	GUARD 457064-2	1	457064-2									
41												

CRIMPING DATA

TO APPLY TERMINAL: 485047-1-R

WIRE SIZE: 22, CRIMP HEIGHT: .043

WIRE SIZE: 20, CRIMP HEIGHT: .045

WIRE SIZE: 18, CRIMP HEIGHT: .051


CRIMP SIZE: .070, TYPE: F, FEED: 416

INSUL. FLAG TYPE: O

INSULATION RANGE: .040-.070, WIRE RANGE: 22-18

EXPLODED VIEW: A-6000 A-6000-9 5-10

REMARKS: CONTACT BENT DOWN 90°



FEED BETWEEN CONTACT & INSULATION BARREL

Δ MUST REVERSE WEDGE

(NO PARTS) DENOTES WEARING PARTS RECOMMEND PURCHASE/REPLACEMENT

THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471213-2

ALIGN. GA. 679537-1

SERIAL NO. DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER: C 566039-1

REV. SHEET: 1 OF 2

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

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NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101	SCREW, SOC. SET $\frac{3}{8}$ RAM PIN TO RAM (15)	$\frac{1}{4}$ -20	$\frac{1}{2}$	1	2-21549-3	124	SCREW, Soc. HD. CAP DRAG SKATE (30) TO DRAG HANDLE (31)	6-32	$\frac{1}{4}$	2	1-21000-8
102	SCREW, HEX. HD. CAP	$\frac{3}{8}$ -16	$1\frac{1}{4}$	3	3-21015-2						
103	WASHER APPL MT. (19) TO BASE CASTING (39)	$\frac{3}{8}$ I.D.	—	3	371178						
104	SCREW, SOC. HD. CAP	8-32	$\frac{1}{2}$	3	2-21000-7						
105	WASHER, FLAT STRIP GUIDE (13) & (14) TO APPL. MT. (19)	8 I.D.	—	3	21055-6	144	SCREW, Soc. HD. CAP TERMINAL STOP (48) TO INS. ANVIL (4)	5-40	$\frac{1}{4}$	1	6-21000-2
106	SCREW, SOC. HD. CAP	8-32	$\frac{1}{2}$	1	2-21000-7						
107	WASHER, FLAT STRIP GUIDE (14) TO APPL. MT. (19)	8 I.D.	—	1	21055-6						
108	NUT, HEX. DRAG ADJ. SCREWS (34)	10-32	—	2	21018-7						
110	NUT, HEX. 3/L DRAG (30) SPRINGS (33) TO STUDS (32)	$\frac{1}{4}$ -20	—	2	21022-4						
112	SCREW, Soc. HD. CAP	$\frac{3}{8}$ -16	$1\frac{1}{4}$	1	3-21001-6	APPLICATOR ONLY TO INCLUDE					
113	SCREW, Soc. HD. CAP LOWER TOOLING (6, 7, 3, & 4) TO APPL. MT. (19)	$\frac{3}{8}$ -16	$1\frac{1}{4}$	1	3-21001-6						
115	SCREW, Soc. HD. CAP TOP TOOLING (5, 11, 1, 12, 17, & 69) TO RAM (15)	$\frac{1}{4}$ -20	$1\frac{1}{4}$	2	21001-7						
116	SCREW, Soc. HD. CAP	8-32	$\frac{1}{4}$	1	2-21000-5	NOTES: TERMINAL 485047-1					
117	WASHER, FLAT TENSION ADJ. PL. (65) TO FEED FINGER (36)	8 I.D.	—	1	21055-6						
118	SCREW, Soc. HD. CAP RET. PL. (28) STRIPPER MT. (26) TO APPL. MT. (19)	10-32	$\frac{7}{8}$	4	3-21000-8						
119	SCREW, Soc. HD. CAP STRIPPER (25) TO MOUNT (26)	10-32	$\frac{1}{2}$	4	3-21000-5						
122	SCREW, Soc. HD. CAP	8-32	$\frac{5}{16}$	1	7-21000-4						
123	WASHER, FLAT CRIMPER INSERT (2) TO CRIMPER MT. (17)	8 I.D.	—	1	21055-6						

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A-6000	REV.	APPLICATOR PART LIST	SHEET
A-6000-9	0	566039-1	2 OF 2
A-6000-10			RESTRICTED TO